

# Yokohama Rubber's 100 Year History of Staying Ahead of Society

1917 to 1999

### 1917 to 1937

### Foundation to prewar growth period

Established with aspirations of producing some of the finest products in the world

Operating based on a founding spirit that values economic efficiency and social qualities.



#### 1938 to 1950s

## From military demand, expansion, and defeat to reconstruction

Business driven by military demand/overseas production and reconstruction from postwar

Promptly developed environmentally friendly products while resuming business following hardships.



### **Developments at Yokohama Rubber**

1917 Yokohama Rubber Co., Ltd. was established on October 13 as a joint venture between the BF Goodrich Company and Yokohama Electric Cable Manufacturing Company.

Has the ambition to produce the best rubber products in the world using the advanced technology of the US.

1920 Started tire production

1923 Hiranuma Plant was completely destroyed by the Great Kanto Earthquake

Worked to rebuild the plant while importing and selling tires from the BF Goodrich Company.

1929 Started operations of the Yokohama Plant completed in Tsurumi-ku, Yokohama

The speech at that time by President Suekichi Nakagawa adopted as the founding spirit.

1. Production business is a social service.

Commit to delivering quality products unrivaled by those of competitors.

Founding spirit 3. Management should adhere to the principles of fairness

(summary)

Management should adhere to the principles of fairness and consideration.

Making the best use of the productivity of machines is the great secret for improving efficiency.

5. Make a great effort to succeed in business.

1938 to 1944	Established production sites in Asian countries
1944	Opening of Mie Plant
1945 (end of ) war	Yokohama Plant rendered inoperative by Allied air raids Lost all the business sites in Japan and overseas
1946	Got a fresh start based on a dauntless spirit Started operations at Mishima Plant
1951	Started operations at Hiratsuka Plant

### Representative products

Independent development and utility model registration of a cut-edge flat belt

Developed Japan's first corded tire, the "Hama Town Cord" Extended the life of tires by three times

1929 Started domestic production of V-belt

Revolutionized the V-belt industry with high-speed operation, long life, and excellent acoustics

1937 Launched a Y-shaped tire that adopts a new tire cord Improved durability, etc.

1940 Started sales of recycled rubber1952 Launched Japan's first cord conveyor belts

1954 Launched the "Y-29", Japan's first snow tire

1958 Launched HAMATITE® sealant made from a rubber and resin compound

Aimed for the domestic production of construction sealant, which passed stringent durability testing and has been used in many high-rise buildings.

Developed a pneumatic fender as the Company's first environmental contribution product

Previously, whales had been used as cushioning material for whaling ships coming alongside the pier, which were substituted by this fender.

Yokohama Rubber will celebrate its 100th anniversary since foundation in 2017. Over this period of 100 years, we have overcome various difficulties and worked as a company to develop products ahead of the world.

We will introduce the values Yokohama Rubber has continued to provide to society along with our environmental and CSR activities.

### 1960s to 1970s High growth period

Taking on our social responsibility as quickly as possible

As pollution had become a social issue and in anticipation of the times, we indicated a stance of consideration for not only our own company, but also the supply chain and the local community.

1963

1973



1980s to 1990s

# From the bubble economy to a period of low economic growth

Pioneering environmental support

Launched sales of the "DNA" series as the first eco-tires in Japan, staying ahead of the global low fuel consumption trend.





- Renamed to The Yokohama Rubber Co., Ltd.
- 1970 Pollution Prevention Committee established
  Became the Environmental Improvement Department the following year.
- 1972 Established Tokyo Retread Co., Ltd. and started a retreading
- - Formulated a new management philosophy

    Aim to put an emphasis on corporate social responsibility. Around this time, we
    indicated that we would not generate pollution even at the stages of subcontractors, raw materials suppliers, and customers.
- 1974 Started operations at Onomichi Plant
  - Equipped with a full factory wastewater closed system.
- 1977 Occurrence of some defects in car steel radial tires and subsequent announcement
  - Started withdrawal and replacement measures. Made prompt response efforts
  - including inspections.
    Planned and executed recurrence prevention measures.

- 1983 Entered the PRGR (ProGear) golf business
- 1992 Formulated the corporate philosophy
- Mie Plant completes a tire incineration boiler using waste heat in consideration of the environment
- 993 Formulated environmental protection action plan
- 1996 Established production and sales subsidiaries in the
- sales subsidiaries in the Philippines, Thailand, and Vietnam
- 1999 Acquired ISO 14001 for all plants in Japan



- 1964 Japan's first spiral high pressure hose released Supports the adoption of hydraulics for industry machinery.
- 1965 Manufacturing and sales of the first jet aircraft tires in Japan
- Launched sales of "G.T. Special" and "G.T. Special XX", radial tires for passenger cars
  - Radial tires with doubled durability of bias tires up until now became mainstream.
- 1971 Launched sales of "G.T. Special Steel",
  - Japan's first steel radial tubeless tire for passenger cars
- 1976 Started development of fuel-efficient tires for North America
- 1978 Launched sales of "ADVAN HF" for passenger cars

- 1980 Launched sales of "ASPEC AX-323", a Kevlar radial tire for passenger cars
- 1983 Launched sales of golf balls
- Launched sales of low-permeability air hose with one-tenth the alternative freon R134a permeability of traditional products
- 1990 Launched sales of "SY101", a studless tire for trucks and buses
- 1991 Launched sales of "Flex Line", a cylindrical conveyor belt that prevent scattering of the transported object
- Launched sales of "ES-01" and "ES-02" as first offerings of new fuel-efficient "DNA" series of passenger car tires in Japan The rolling resistance used for indicating fuel economy at this time is regarded as a benchmark for tire fuel economy now.